

FLUXO P139

Oil-Based Red Dye Penetrant - Sensitivity Level 2

General Appearance & Composition

- Water Washable and Solvent Removable Red Dye Penetrant
- Method A/C - Type 2 - Level 2 according to EN ISO 3452
- High resistance to overwash
- **FLUXO P139** is a stable solution of petroleum distillates (high flash point), nonionic surfactants and red dyes. **FLUXO P139** doesn't contain water.
- Processing Temperature: 0° to 50° C
- Associated products:
 - Cleaner / Remover: **FLUXO S190** or **FLUXO N150**
 - Solvent Based Developer: **FLUXO R175 - FLUXO R180**
- Manufacturer: **SREM TECHNOLOGIES**

Approval & Specifications

- Sensitivity Level 2 according EN ISO 3452-2
- EN ISO 3452-2
- EN ISO 3452-6 (Low temperature)
- RCC-M Code
- ASME - Boiler and Pressure Vessel Code - Section V
- ASTM E 1417 - ASTM E 165
- Low in Sulphur & Halogens (Nuclear Quality)
- PMUC - Can be used in nuclear plants
- SAE - QPL- AMS 2644 - Type 2 - Method A/C



Properties

- Aspect: Red Liquid
- Density (20° C): 0,860
- Flash Point: > 93° C
- Viscosity : 3 mm²/s (40° C)
- Compatible with any metal & many synthetic materials

Instructions for Use

- **Cleaning**: Remove rust, tinder and all contaminations from the part with **FLUXO** cleaner
- **Application of Penetrant**: Apply **FLUXO P139**: Application by immersion, spraying, brushing, dipping, etc... Allow to penetrate for at least 10 minutes.
- **Removal**: Remove the excess penetrant from the surface, with water. If you can't or don't want to use water, remove the excess penetrant with solvent **FLUXO S190** or **FLUXO N150**.
- **Drying**: Begin drying procedure immediately after water wash.
- **Developing**: Apply **FLUXO** developer on the part, achieving a thin and uniform layer.
- **Inspection**: Parts shall be inspected as per ISO 3059 standard requirements. Surface defects will appear as red indication.

Shelf Life

- Minimum of 5 years, stored at room temperature.
- Please refer to the Safety Data Sheet

Pack Sizes

- Aerosol Can 500mL
- Drum 5L - 60L - 200L



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